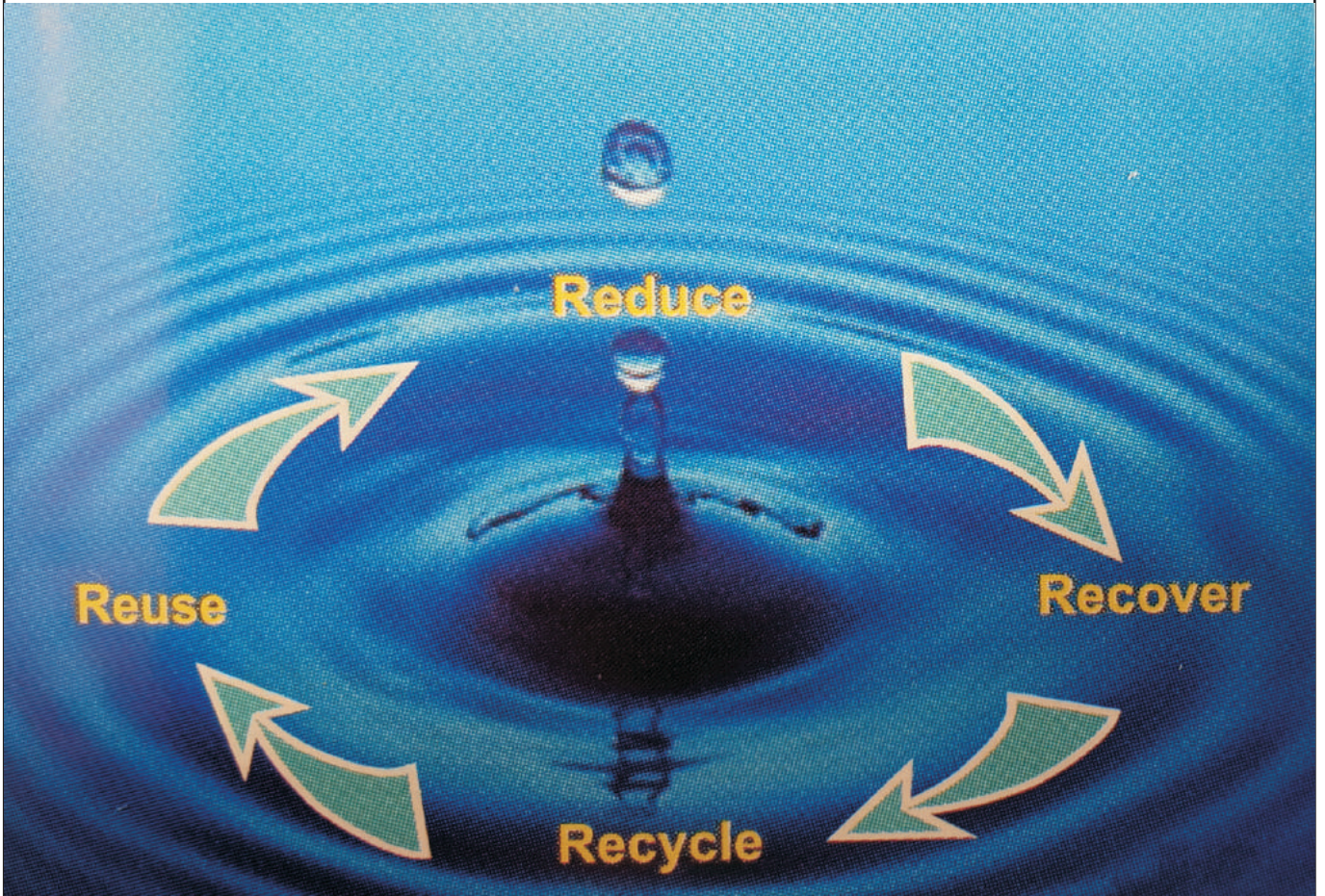


G2C

Batch Treatment Plant ETP/STP



ADVANCED OXIDATION TECHNOLOGY



Grey to Crystal

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Greetings from Grey to Crystal , Bengaluru, India.

We would like to introduce an emerging and unique "MADE IN INDIA" technology for application in treatment of wastewater like sewage and industrial effluents from diverse industries — the need of the hour all these times.

ADVANCED OXIDATION TECHNOLOGY — vetted, assessed, validated and certified by the prestigious **INDIAN INSTITUTE OF SCIENCES SCIENTIST**.

Advanced Oxidation Technology is technically defined as the losing o the giving up of an electron. It can involve very complex reactions between molecules and the oxidizers that are produced. Oxidation is an excellent way to destroy organics such as odors, viruses, bacteria, VOC"s and mold. Some oxidizers are classified as "friendly", which means when these oxiders react they revert to water, hydrogen or oxygen that's called CrystaOxy. Friendly oxidizers are always oxygen based. They include hydroxyl radicals, low level ozone, hydrogen peroxide and oxygen. Hydroxyl radicals are almost theoretical in that they are so reactive that they are created and decomposed almost instantaneously.

We are the pioneers in Batch Treatment Plant from 10 KL to 200 KL Plug & Play Plants, it consumes less space and less power consumption and generate less sludge.

We treat rogue effluent from industries like petroleum, slaughter houses, textiles, ordnance, organic and inorganic factory and domestic sewage providing relief for reuses or safe discharge.

We feel that if industrial effluents are recycled and reused we could **SAVE GROUND WATER (A gift by GOD)** for humanity.

Grey to Crystal introduces CrystaOxy an environmental friendly heterogeneous liquid design to treat organic, inorganic and heavy metal contamination in wastewater.

It generates exothermic reactions, Ions such as hydro-peroxide, super oxide Ions and Ozonide ions.

Free radical the most important being hydroxide catalyzes the recombine the reaction primarily to form ozone. CrystaOxy is engineered with a unique

formulation after decontaminating and disinfecting it reverts back into water and Oxygen. Nontoxic, no odour, no fumes, no residues.

Our Innovation CrystaOxy is complex formulation in liquid form works on pathogens, germs by a process known as Cellular Lysis. In the oxidant process CrystaOxy ruptures the cellular membrane of micro organism and disperse the bacterial cytoplasm into solution, this making reactivation impossible, this process takes place in 2 to 3 seconds.

HYDROXYL RADICAL:- OH is a neutral structure of hydroxide ion (OH⁻), Hydroxyl radical are extremely reactive, react to pathogens, germs, bacterial contaminated media by two ways they first kill these by an oxidative degradation reaction, secondly they blow up/blast the dead biomass, beyond reproduction level and converting into water and oxygen. Hydroxyl radicals are oxidation substance — they attack any particle in their surrounding in order to stabilize their unpaired electron pattern.

Hydroxyl radicals are capable of breaking double bonds (C=C, N=N) and degrade hydrocarbons. CrystaOxy break the double bond, that form fatty acids, chain which create fat oil and grease (FOG), It avoids clog drains and Pipelines.

EXOTHERMIC:- The expression means a procedure of reaction that liberates energy/ power from the formulation generally in the form of high temperature.

ELECTROTHERMIC:- is a reaction upon triggering the heavy metal in wastewater to reaction their Zeta Potential to generate electrical conductivity charge. Due to this reaction the biological activity is nullified to a large extent.

PHOTO-THERMIC:- The term 'Photo' comes from 'Photon' which is light, is a reaction which harvest sunlight like electro magnetic radiation, resulting in thermal energy or heat which enables to enhance the above two reactions leading to generating to more hydroxyl radicals.

CATALYST :- Materials typically used is very small amounts comparative to reactants, which alter and boost the rate of reaction. Some contaminants like zinc, copper, lead, Iron, are catalysts themselves Heterogeneous Catalysts do not hamper with reactions.

CrystaOxy:- Oxidizes the pollutants in succession of exothermic chemical

reaction. The reaction between an Oxidant and a heavy metal catalyst generates high heat and conductivity to oxidize contaminants.

REACTION SUMMARY:- Formulated Oxidant + Contaminant + Catalysts (ineffluent) — Generate free radicals for reactions. Less harmful contaminants + H₂O + Co₂ + Salts.

TREATMENT PHILOSOPHY:- Advanced Oxidation Technology process is designed to Oxidize contaminants at source — by incineration, reaction with addition of liquid CrystaOxy, whereby most contaminants organic, inorganic and heavy metals in effluents are oxidized rendering less sludge. The process is quicker, simple and easily adaptable to existing systems as major advantage. Saves on time, energy conservation and reality treatment, either for reuse or safe discharge. Existing plants could be upgraded to handle higher volumes with mere modification.

Advantages of our Technology :

- ★ Maximum reduction of BOD & COD
- ★ Increase in DO
- ★ Ph Optimization
- ★ Reduction in sludge
- ★ Odor removal
- ★ Oxidation of organic, inorganic, heavy metals
- ★ Arrest algae growth
- ★ Sustain release with rapid action
- ★ Recovery of the treated water is more than 93%
- ★ Single level treatment
- ★ Pre treated effluent fed RO System, it increases life of membrane
- ★ Reduces RO rejects
- ★ Existing plant can be modified to our technology

TREATMENT PROCESS :- Raw effluent should be pumped to our reactor from equalization Tank.

- Add CrystaOxy sufficient quantity and stir it for 5 min.
- Add PAC/Alum/Lime/Caustic dozed to stabilize the pH with geared motor stirrer on and allow 5 min. for flocculation and separation of solids from the liquid.
- Polyelectrolyte was dozed to coagulate the separated solids. The crystaOxy treated, un-oxidized solids precipitated and settled at the hopper bottom of our batch treatment plant.
- The supernatant treated water was process through sand, special media, carbon and micron filtration system. Samples from the each batch will be provided for analysis.
- Whatever sludge generated will go to sludge bed.
- The wet sludge approximately between 0.8 to 1.8 Tons per 100 KL, depends on effluents & pH correction.

ADVANCED OXIDATION TECHNOLOGY CASE STUDY — RESULTS-DIVERSE INDUSTRIES.

Grey to Crystal is a research and development company based in Bangalore in India; Offer solution to treat wastewater — effluent from diverse industries, wherein we pioneer a unique and emerging treatment process based on ADVANCED OXIDATION TECHNOLOGY.

Technologies are continuously evolving, innovative technologies change methods to improve/ better treatment quality for reuses and or safer discharge of treated wastewater with advantages, thereby SAVING GROUND WATER for drinking purposes to larger section of society.

Results of case studies — (WITHOUT ULTRA FILTRATION — RO SYSTEM)

PETROCHEMICALS-

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|--------------|------------------|----------------------|----------------|
| pH | 7.42 | 7.43 | |
| TSS | 104 | 6 | 95% |
| OIL - GREASE | 172 | <1 | 99% |
| TURBIDITY | 110 | 5 | 95% |

TEXTILE-

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|--------------|------------------|----------------------|----------------|
| COD | 5889 | 1190 | 79% |
| BOD | NA | NA | NA |
| TSS | 294 | 29 | 95% |
| TDS | 13060 | 6390 | 48% |
| CONDUCTIVITY | 20274 | 10025 | 55% |

PAPER MILLS -

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|--------------|------------------|----------------------|----------------|
| COD | 754 | 73.4 | 90% |
| TSS | 232 | 0.8 | 99% |
| TDS | 1650 | 1384 | 15% |
| CONDUCTIVITY | 2630 | 2210 | 18% |

COOLING TOWER BLOWDOWN

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|--------------|------------------|----------------------|----------------|
| COD | 303 | 41 | 85% |
| BOD | 56 | 5 | 90% |
| TSS | 48 | 8 | 85% |
| TDS | 1644 | 1336 | 15% |
| CHLORIDES | 578 | 482 | 15% |
| CONDUCTIVITY | 2375 | 2100 | 12% |

MICRO BREWERY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-------------|------------------|----------------------|----------------|
| COD | 3078 | 301 | 90% |
| BOD | 2460 | 190 | 92% |
| TSS | 1040 | 28 | 98% |
| TDS | 1860 | 1504 | 14% |
| A. NITROGEN | 15.6 | 9.7 | 50% |

FORGING INDUSTRY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|--------------|------------------|----------------------|----------------|
| COD | 2357 | 57.9 | 97% |
| BOD | | | |
| TSS | 916 | 07 | 99% |
| TSS | 1296 | 788 | 40% |
| OIL - GREASE | 507 | <1 | 99% |
| Fe | 6.2 | 00.1 | 99% |

MICRO BREWERY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| pH | | | |
| COD | 560 | 85 | 85% |
| BOD | 220 | 12 | 95% |

AUTOMOBILE

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 327 | 50 | 85% |
| BOD | 144 | 12 | 92% |
| TSS | 34 | 08 | 90% |
| TDS | 684 | 556 | 18% |

COIR

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 272 | 31 | 88% |
| BOD | 72 | 02 | 99% |
| TSS | 64 | 06 | 99% |
| TDS | 1714 | 1318 | 22% |

LAUNDRY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 54.5 | 58 | 91% |
| BOD | 228 | 20 | 92% |
| TSS | 50 | 10 | 80% |
| TDS | 4190 | 3952 | 6% |

PRINTED CIRCUIT BOARD -

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 149 | <1 | 99% |
| BOD | 24 | 06 | 99% |
| TDS | 2774 | 2610 | 6% |
| COPPER | 4.38 | 0.5 | 99% |

CHOCOLATE INDUSTRY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 14756 | 5007 | 66% |
| BOD | 196 | 20 | 90% |
| TDS | 2400 | 1660 | 33% |
| OIL GRESE | 1624 | <1 | 100% |

LATEX INDUSTRY

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| COD | 1326 | 33 | 99% |
| BOD | 120 | 26 | 79% |
| TSS | 376 | 10 | 98% |

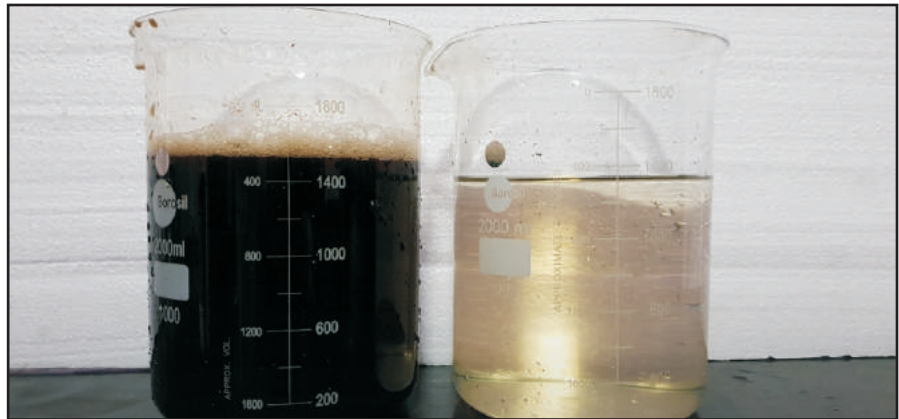
SLAUGHTER HOUSE

| PARAMETER | RAW IN LET VALUE | TREATED OUTLET VALUE | % IN REDUCTION |
|-----------|------------------|----------------------|----------------|
| pH | 6.9 | 7.3 | 96% |
| COD | 105 | 29 | 97% |
| BOD | 485 | 12 | 94% |
| TSS | 234 | 11 | 9% |
| TDS | 2952 | 2600 | |

FOOT NOTE:

- Daily parameters at inlet vary hence — indicative.
- TDS values are at inlet.
- Actual value of TDS are to be taken into account is after salts for pH correction addition — Hence the treated result values for TDS will be at a higher %.
- Chemicals like lime/Alum/PAC/Caustic + Polyelectrolyte need to be used for pH correction .
- CrystaOxy, CrystaAir are decontaminators/ Disinfectant and not decoloring Agents.
- Correction/ Stabilisation/polishing the treated water before filtration by media .

Raw Effluent and CrystaOxy treated



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G2C BATCH TREATMENT PLANT



CrystaAir

**Solution for Air & Surface Contaminations
Sanitizer / Disinfectant
by
Advanced Oxidation process**



No Alcohol / No Chloride